

## iWeld® CNC Industrial Workstation with MotionFX®

1902 MFX Series



## **★** HIGHLIGHTS

- All the Benefits of the 1902 Series
- Precision 3 Axis Coordinated MotionFX® Hardware
- Advanced MotionFX® G-Code Integrated Software
- Operating Modes: Manual, CNC, Teach Mode
- 60, 80 & 100 Watts / Peak Power: 11kW
  - ★ All the Benefits of the 1902 Series Workstation
  - ★ Various Microscope Options Available
  - ★ MotionFX® CNC X/Y/Z Integrated System
    - Manual, Semi, & Full Automatic Modes
    - Teach-Mode Enabled
    - ✓ Joystick with Fire Button Control Logic
    - ✓ Programmable Touch Screen Display
    - ✓ High Accuracy X/Y/Z Axis Speed Control

Spot & Seam Welding Applications

High Value Component Assembly

Medical Device Components

- ✓ Optional Rotary Device
- ★ Pulse Performance Profile® (P³) Shaping Technology
- **★** Integrated Windows PC with MotionFX<sup>™</sup> Software
- ★ Full Size Automation Chamber





**Laser Safety Compliance** FDA(CDRH), CSA, CE













Our education courses are designed to provide you with a solid foundation of fundamental laser skill sets to immediately gain a revenue impact with your new laser device.

LaserStarAcademy.com

Technical Specifications at www.LaserStar.net

## iWeld® CNC Industrial Workstation with MotionFX®

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Laser Source	Nd:YAG
Wavelength	1064nm
Output Power (Watts)	60W / 80W / 100W
Pulse Frequency	0.5-20Hz
Spot Size	0.05*-2.00mm
X-Y-Z Axis Travel	175mm x 100mm x 150mm
Max Load	16kg (35lbs.)
XY Resolution (μm)	12.5 microns
Accuracy (Linear Axis Only)	+/- (25 microns) per 25mm of travel
Speed (mm/sec)	15mm/sec
Software	CNC MotionFX® w/ Teach-Mode & Manual
Joystick	Direct Axis Control, Fire Button
Cooling Capacity	Internal Water-to-Air
Pulse Performance Profile Technology®	Exclusive Integrated Software
Weight	Approx. 310lbs./140KG
Pedestal Dimensions	37.5"L x 15.8"W x 44"H / 95cm x 40cm x 112cm
Supply Circuit	240V, 50/60Hz, Single Phase
Laser Safety Compliance	FDA (CDRH), CSA, CE
Warranty Coverage	As Quoted

The integrated MotionFX® CNC X/Y/Z Rotary Systems allow the user to benefit from pin-point laser welding accuracy with a highly accurate, multi-axis motion device. The 1902 MFX is designed to perform welding applications in Manual Mode, Semi-Manual Mode, or Full CNC Automation Mode. MotionFX® Software provides a variety of "programmable assist" features to ensure the best results possible.

Dual operator logic allows for system control via the Joystick and/or Multi-Purpose Touch Screen Display. Ideal for a wide range of applications including unique part welding & repair, small batches of parts, process & prototype development, fully automated CNC welding.











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<sup>\*:</sup> Spot Size achieved using an aperture.