

iWeld® CNC Industrial Workstation with MotionFX®

1902 MFX Series



*** HIGHLIGHTS**

- Powerful, State-Of-The-Art Design
- Excellent Pulse-To-Pulse Stability
- High Precision 3 Axis Coordinated Motion
- Manual & CNC Programming Modes
- 80 & 100 Watts / Peak Power: 11kW
 - ★ All the Benefits of the 1902 Series Workstation
 - ★ Various Microscope Options Available
 - ★ MotionFX° CNC X/Y/Z Integrated System
 - ✓ Manual, Semi, & Full Automatic Modes
 - ✓ Teach-Mode Enabled
 - ✓ Joystick with Fire Button Control Logic
 - ✓ Programmable Touch Screen Display
 - ✓ High Accuracy X/Y/Z Axis Speed Control
 - ✓ Optional Rotary Device
 - Pulse Performance Profile (P3) Shaping Technology
 - ★ Integrated Windows PC with MotionFX[™] Software
 - **★** Full Size Automation Chamber





Medical Device Components

Aerospace & Electronics

Micro & Mold Repair Welding

General Purpose Welding Shops

Ideal for a Wide Range of Complex Alloys





Worldwide Safety Certification FDA(CDRH), UL, CSA, CE, ETL



Our education courses are designed to provide you with a solid foundation of fundamental laser skill sets to immediately gain a revenue impact with your new laser device.

LaserStarAcademy.com

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Laser SourceNd: YAGWavelength1064 nmAverage Power80 W / 100 WPulse Frequency0.5 - 20 HzBeam Diameter.05 - 2.00 mmX-Y-Z Axis Travel175mm x 100mm x 150mmMax Load16 kg (35 lbs.)XY Resolution (μm)12.5 micronsAccuracy (Linear Axis Only)+/- (25 microns) per 25mm of travelSpeed (mm/sec)15mm/secSoftwareCNC MotionFX® w/ Teach-Mode & ManualJoystickDirect Axis Control, Fire ButtonCooling CapacityInternal Water-to-Air
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Software CNC MotionFX® w/ Teach-Mode & Manual Joystick Direct Axis Control, Fire Button
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Cooling Consoity
Cooling Capacity Internal Water-to-All
Pulse Performance Profile Technology® Exclusive Integrated Software
Weight Approx. 310 lbs./140KG
Pedestal Dimensions 37.5"L x 15.8"W x 44"H / 95cm x 40cm x 112c
Supply Circuit 240 V, 50/60Hz, Single Phase
Laser Safety Compliance FDA (CDRH), CSA, CE
Country of Origin Designed, Engineered & Built in USA

The integrated MotionFX° CNC X/Y/Z with Rotary System allows the user to benefit from pin-point laser welding accuracy with a highly accurate, multi-axis motion device. The 1902 MFX is designed to perform welding applications in Manual Mode, Semi-Manual Mode, or Full CNC Automation Mode. MotionFX° Software provides a variety of "programmable assist" features to ensure the best results possible.

Dual operator logic allows for system control via the Joystick and/or Multi-Purpose Touch Screen Display. Ideal for a wide range of applications including unique part welding & repair, small batches of parts, process & prototype development, fully automated CNC welding.







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